

COPPER-FIN II[®]

User's Information Manual Models: 402 - 2072

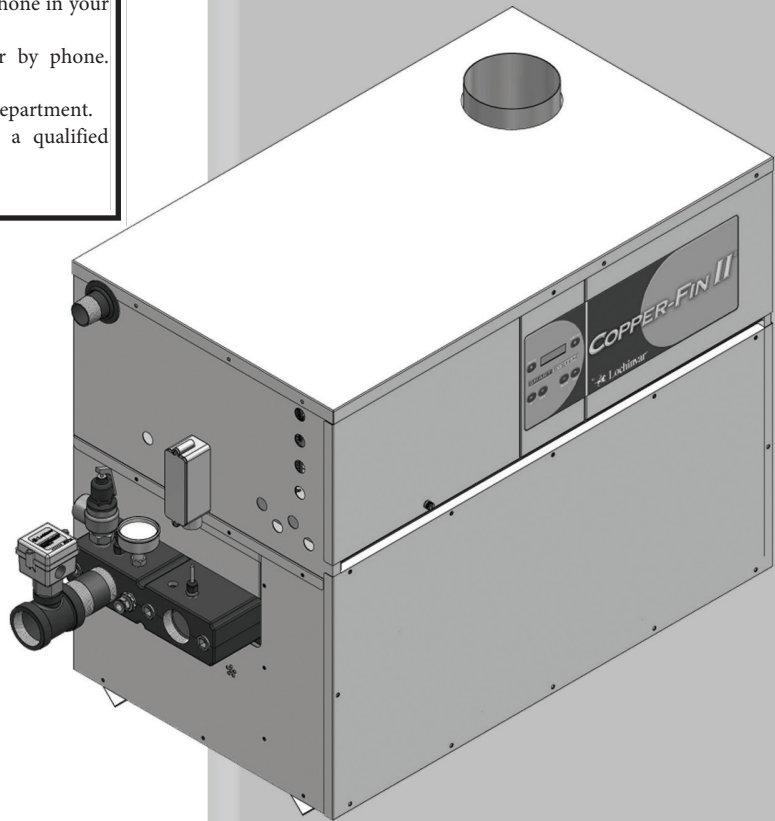
WARNING

If the information in this manual is not followed exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

This appliance MUST NOT be installed in any location where gasoline or flammable vapors are likely to be present.

WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a near by phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency, or the gas supplier.




Save this manual for future reference.


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Hazard definitions

The following defined terms are used throughout this manual to bring attention to the presence of hazards of various risk levels or to important information concerning the life of the product.

 DANGER DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

 WARNING WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

 CAUTION CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

NOTICE NOTICE indicates special instructions on installation, operation, or maintenance that are important but not related to personal injury or property damage.

Please read before proceeding

NOTICE

This is a gas appliance and should be installed by a licensed electrician and/or certified gas supplier. Service must be performed by a qualified service installer, service agency or the gas supplier.

⚠ WARNING

If the information in these instructions is not followed exactly, a fire or explosion may result causing property damage, personal injury, or death.

This appliance **MUST NOT** be installed in any location where gasoline or flammable vapors are likely to be present, unless the installation is such to eliminate the probable ignition of gasoline or flammable vapors.

What to do if you smell gas –

- Do not try to light any appliance.
- Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbors phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

Warranty –

Factory warranty (shipped with unit) does not apply to units improperly installed or improperly operated.

Experience has shown that improper installation or system design, rather than faulty equipment, is the cause of most operating problems.

1. Excessive water hardness causing a lime/scale build-up in the copper tube is not the fault of the equipment and is not covered under the manufacturer's warranty (see *Water Treatment and Water Chemistry in the Copper-fin II Installation and Operation Manual*).
2. Excessive pitting and erosion on the inside of the copper tube may be caused by too much water velocity through the tubes and is not covered by the manufacturer's warranty (see *Boiler Flow Rates and Temperature Rise for flow requirements in the Copper-fin II Installation and Operation Manual*).

⚠ WARNING

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual for assistance or additional information, consult a qualified installer, service agency or the gas supplier.

Checking equipment –

Upon receiving equipment, check for signs of shipping damage. Pay particular attention to parts accompanying the appliance which may show signs of being hit or otherwise being mishandled. Verify total number of pieces shown on the packing slip with those actually received. In case there is damage or a shortage, immediately notify the carrier.

Do not use this appliance if any part has been under water. The possible damage to a flooded appliance can be extensive and present numerous safety hazards. Any appliance that has been under water must be replaced.

This product burns gas to produce heat. The appliance must be properly installed, operated, and maintained to avoid exposure to appreciable levels of carbon monoxide and the installer is required to confirm that at least one carbon monoxide alarm is installed in the living space before the appliance is put into operation. It is important for the carbon monoxide alarms to be installed, maintained, and replaced following the alarm manufacturer's instructions and applicable local codes.

⚠ Owner warning –

The information contained in this manual is intended for use by qualified professional installers, service technicians, or gas suppliers. **Consult your local expert for proper installation or service procedures.**

NOTICE

Consult and follow all local Building and Fire Regulations and other Safety Codes that apply to this installation. Consult a local gas utility company to authorize and inspect all gas and flue connections.

Your conventionally vented gas appliance must have a supply of fresh air circulating around it during burner operation for proper gas combustion and proper venting.

⚠ WARNING

Should overheating occur or the gas supply fail to shut off, do not turn off or disconnect the electrical supply to the pump. Instead, turn off the manual gas control valve to the appliance at a location external to the appliance.

Prevention of freezing –

Heat exchangers and headers damaged by freezing are not covered by warranty.

See Section 6, *Startup - Freeze Protection* in the Copper-fin II Installation and Operation for more information.

1 Prevent combustion air contamination

⚠ WARNING

If the boiler combustion air inlet is located in any area likely to cause contamination, or if products which would contaminate the air cannot be removed, you must have the combustion air and vent re-piped and terminated to another location. Contaminated combustion air will damage the boiler, resulting in possible severe personal injury, death, or substantial property damage.

⚠ WARNING

If the boiler combustion air inlet is located in a laundry room or pool facility, for example, these areas will always contain hazardous contaminants.

Pool and laundry products and common household and hobby products often contain fluorine or chlorine compounds. When these chemicals pass through the boiler, they can form strong acids. The acid can eat through the boiler wall, causing serious damage and presenting a possible threat of flue gas spillage or boiler water leakage into the building.

Please read the information listed in Table 1A. If contaminating chemicals will be present near the location of the boiler combustion air inlet, have your installer pipe the boiler combustion air and vent to another location, per the Copper-fin II Installation and Operation Manual.

⚠ WARNING

To prevent the potential of severe personal injury or death, check for areas and products listed in Table 1A before installing the boiler or air inlet piping.

If contaminants are found, you **MUST**:

- Remove contaminants permanently.
- OR—
- Relocate air inlet and vent terminations to other areas.

Table 1A Corrosive Contaminants and Sources

Products to avoid:
Spray cans containing chloro/fluorocarbons
Permanent wave solutions
Chlorinated waxes/cleaners
Chlorine-based swimming pool chemicals
Calcium chloride used for thawing
Sodium chloride used for water softening
Refrigerant leaks
Paint or varnish removers
Hydrochloric acid/muriatic acid
Cements and glues
Antistatic fabric softeners used in clothes dryers
Chlorine-type bleaches, detergents, and cleaning solvents found in household laundry rooms
Adhesives used to fasten building products and other similar products
Areas likely to have contaminants
Dry cleaning/laundry areas and establishments
Swimming pools
Metal fabrication plants
Beauty shops
Refrigeration repair shops
Photo processing plants
Auto body shops
Plastic manufacturing plants
Furniture refinishing areas and establishments
New building construction
Remodeling areas
Garages with workshops

2 Maintenance schedule

Service technician		Owner maintenance (see pages 6 - 7 for detailed instructions)	
ANNUAL START-UP	General:	Daily	<ul style="list-style-type: none"> • Check boiler area • Check pressure/temperature gauge
	<ul style="list-style-type: none"> • Address reported problems • Inspect interior; clean and vacuum if necessary; • Check for leaks (water, gas, flue, condensate) • Examine venting system • Check system water pressure/system piping/expansion tank • Check fill water meter • Test boiler water. When test indicates, clean system water with approved system restorer following manufacturer's information. • Check control settings • Check igniter • Check wiring and connections • Check flue gas passageways • Flame inspection (stable, uniform) • Inspect and clean the burner • Check manifold gas pressure • Perform start-up checkout and performance verification per Section 6 in the Copper-fin II Installation and Operation Manual 	Monthly	<ul style="list-style-type: none"> • Check vent piping • Check air piping • Check relief valve • Check building recirculation filter (if filter required) • Replace combustion air filter <p>Note: More frequent replacement may be necessary in dirty environments.</p>
	If combustion or performance indicate need:	Periodically	<ul style="list-style-type: none"> • Test low water cutoff (if used) • Reset button (low water cutoff)
	<ul style="list-style-type: none"> • Clean heat exchanger with a stiff bristle brush • Remove and clean burners using water. Dry before re-assembling. • Clean the blower wheel with a brush and vacuum. Do not let dirt from cleaning get pulled into the blower. 	Every 6 months	<ul style="list-style-type: none"> • Check boiler piping (gas and water) for leaks • Operate relief valve
		End of season months	<ul style="list-style-type: none"> • Shut boiler down (unless boiler used for domestic hot water)

WARNING

Follow the maintenance procedures given throughout this manual. Failure to perform the service and maintenance or follow the directions in this manual could result in damage to the boiler or system, resulting in severe personal injury, death, or substantial property damage.

2 Maintenance schedule

Maintenance procedures

Appliance must be serviced and maintained

WARNING

The appliance must be inspected and started annually at the beginning of the heating season by a qualified service technician. In addition, the maintenance and care of the appliance designated on page 5 of this manual and explained on pages 6 and 7 must be performed to assure maximum appliance efficiency and reliability. Failure to service and maintain the appliance and system could result in equipment failure, causing possible severe personal injury, death, or substantial property damage.

NOTICE

The following information provides detailed instructions for completing the maintenance items listed in the maintenance schedule on page 5. In addition to this maintenance, the appliance must be serviced and started up at the beginning of each heating season by a qualified service technician.

Check appliance area

WARNING

To prevent potential of severe personal injury, death, or substantial property damage, eliminate all materials discussed below from the boiler vicinity and the vicinity of the boiler combustion air inlet. If contaminants are found:

Remove products immediately from the area. If they have been there for an extended period, call a qualified service technician to inspect the appliance for possible damage from acid corrosion.

If products cannot be removed, immediately call a qualified service technician to re-pipe vent and air piping and locate vent termination/air intake away from contaminated areas.

1. Combustible/flammable materials -- Do not store combustible materials, gasoline or any other flammable vapors or liquids near the appliance. Remove immediately if found.
2. Air contaminants -- Products containing chlorine or fluorine, if allowed to contaminate the appliance intake air, will cause acidic condensate in the appliance. This will cause significant damage to the appliance if allowed to continue.

Check vent piping

1. Visually inspect the flue gas vent piping for any signs of blockage, leakage, or deterioration of the piping. Notify your qualified service technician at once if you find any problems.

WARNING

Failure to inspect the vent system as noted above and have it repaired by a qualified service technician can result in vent system failure, causing severe personal injury or death.

Check pressure/temperature gauge

1. Make sure the pressure reading on the boiler pressure/temperature gauge does not exceed 24 PSI. Higher pressure may indicate a problem with the expansion tank.
2. Contact a qualified service technician if problem persists.

Check vent piping

1. Visually inspect the flue gas vent piping for any signs of blockage, leakage, or deterioration of the piping. Notify your qualified service technician at once if you find any problems.

WARNING

Failure to inspect the vent system as noted above and have it repaired by a qualified service technician can result in vent system failure, causing severe personal injury or death.

Check air piping

1. Visually inspect the air inlet elbow to be sure it is unobstructed. Inspect the entire length of air piping to ensure piping is intact and all joints are properly sealed.
2. Call your qualified service technician if you notice any problems.

Check relief valve

1. Inspect the appliance relief valve and the relief valve discharge pipe for signs of weeping or leakage.
2. If the relief valve often weeps, immediately contact your qualified service technician to inspect the appliance and system.

2 Maintenance schedule *(continued)*

Test low water cutoff (if installed)

1. If the system is equipped with a low water cutoff, test the low water cutoff periodically during the heating season, following the low water cutoff manufacturer's instructions.

Reset button (low water cutoff)

1. Testing the low water cutoff shuts the unit off. Press the RESET button on the low water cutoff bracket to turn the unit back on.

Check appliance piping (gas and water)

1. Remove the appliance front access door and perform a gas leak inspection per steps 1 through 7 of the Operating Instructions on page 8. If gas odor or leak is detected, immediately shut down the appliance following the procedures on page 8. Call a qualified service technician.
2. Visually inspect for leaks around water piping. Also inspect the circulators, relief valve, and fittings. Immediately call a qualified service technician to repair any leaks.



WARNING

Have leaks fixed at once by a qualified service technician. Failure to comply could result in severe personal injury, death, or substantial property damage.

3. Replace the front access door.

Operate relief valve

1. Before proceeding, verify that the relief valve outlet has been piped to a safe place of discharge, avoiding any possibility of scalding from hot water.



WARNING

To avoid water damage or scalding due to valve operation, a metal discharge line must be connected to the relief valve outlet and run to a safe place of disposal. This discharge line must be installed by a qualified heating installer or service technician in accordance with the instructions in the Copper-fin II Installation and Operation Manual. The discharge line must be terminated so as to eliminate possibility of severe burns or property damage should the valve discharge.

2. Read the boiler pressure/temperature gauge to make sure the system is pressurized. Lift the relief valve top lever slightly, allowing water to relieve through the valve and discharge piping.
3. If water flows freely, release the lever and allow the valve to seat. Watch the end of the relief valve discharge pipe to ensure that the valve does not weep after the line has had time to drain. If the valve weeps, lift the seat again to attempt to clean the valve seat. If the valve continues to weep afterwards, contact your qualified service technician to inspect the valve and system.
4. If water does not flow from the valve when you lift the lever completely, the valve or discharge line may be blocked. Immediately shut down the appliance, following the operating instructions on page 8 of this manual. Call your qualified service technician to inspect the appliance and system.

Shut appliance down (unless boiler is used for Domestic Water)

1. Follow "To Turn Off Gas to Appliance" on page 8 of this manual.
2. Do not drain the system unless exposure to freezing temperatures will occur.
3. Do not drain the system if it is filled with an antifreeze solution.
4. DO NOT shut down appliances used for domestic water heating, they must operate year-round.

3 Operating instructions

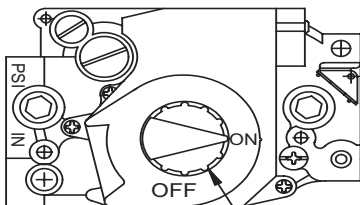
FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.
- B. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- FOR YOUR SAFETY
"WHAT TO DO IF YOU SMELL GAS"
- Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to turn the gas control knob. Never use tools. If the knob will not turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

1. STOP! Read the safety information above on this label.
2. Turn off all electric power to the appliance.
3. Open control access panel.
4. This appliance is equipped with an ignition device which automatically lights the burner. Do not try to light the burner by hand.




GAS CONTROL KNOB
SHOWN IN THE "ON" POSITION

5. Push in gas control knob slightly and turn clockwise to "OFF."



NOTE: On the 36C valve, knob cannot be turned to "OFF" unless knob is pushed in slightly. Do not force.

6. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOP! Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step".
 7. Turn gas control knob counterclockwise to "ON."
- 
8. Replace control access panel.
 9. Turn on all electric power to the appliance.
 10. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

1. Turn off all electric power to the appliance if service is to be performed.
2. Open control access panel.
3. Push in gas control knob slightly and turn clockwise to "OFF". Do not force.
4. Replace control access panel.



4 SMART SYSTEM control module

Access modes

User

The user can adjust the space heating target temperature and the tank target temperature (if a tank sensor is used) by using the UP and DOWN buttons (FIG. 7-1) at any time during normal operation. By entering the USER code (0704), the user can also change temperature units, time and date, and night setback settings. In User Mode, the following parameters can be viewed but not changed:

- Boiler outlet water target temperature in DHW Mode
- Appliance model number
- Software version
- Total operating hours
- Total cycles

Installer

Most parameters are available only to the installer, accessible only by entering the installer access code, see the Copper-fin II Service Manual.

Saving parameters (*reference the Parameter Table in the Copper-fin II Service Manual*)

To save parameters and exit programming:

Press the ENTER/RESET button, then the MENU/EXIT button 3 times.

To keep parameter settings only for a current operating cycle:

Press the MENU/EXIT button 3 times after making all desired parameter changes.

To enter a parameter and continue programming:

Press the MENU/EXIT button 1 time to return to the parameter listings; press again to return to the menu listings. Remember to press the ENTER/RESET button when finished programming in order to save the changes made.

See the Copper-fin II Service Manual for a detailed description of parameters and access modes.

Viewable and changeable control parameters

CAUTION

Before changing parameters, note the settings so that the unit can be returned to its original operating parameters.

A: General

A1: User code

The User Code allows the user to access and change a limited number of control parameters. The access code can be changed by the user or the installer to a code of their choosing. To change the code, parameter **A1** must be accessed. The default code is 0704. The code can be changed one digit at a time by using the arrow keys on the display.

A2: Date and time

The control uses an internal clock for the night setback feature and for logging of events. For these features to work correctly, the clock must be set when the unit is first installed or any time the unit has been powered off for more than 30 days. To set the clock, parameter **A2** must be accessed. The date and time are displayed as "YY:MM:DD W hh:mm". YY = year, MM = month, DD = date, W = day (1 = Monday, 2 = Tuesday, etc.), hh = hour (24 hour time; 2:00 PM = 14:00), mm = minutes.

NOTICE

The internal clock does not adjust for Daylight Savings Time and therefore, will require a manual adjustment.

A3: Software version

The software version allows the user to view the software version in use by the control. This software controls the operation of the unit. When a new software version becomes available, the existing control can be replaced with a new control to update the software.

A4: Temperature units

The control can be configured to display temperature in either °C or °F. This parameter can be changed by the user or the installer by accessing parameter **A4**. The default is °F.

A5: SH Night setback offset

Once the internal clock has been set correctly, the SH night setback feature can be used to program a lower set point. The value of this parameter will be subtracted from the normal set point to determine the set point used during night setback. This parameter can be changed by the user or the installer by accessing parameter **A5**. The temperature range for this parameter is 0°F to 90°F (50°C). The feature is turned off with a setting of 0°F. The default value is 0°F.

4 SMART SYSTEM control module *(continued)*

A6: SH Night setback times

If parameter A5 is set to anything other than 0°F, the night setback feature becomes active. This will require start and stop times to be programmed for the days that reduced temperatures are required. These times can be changed by the user or the installer by accessing parameter A6. Each day of the week (Monday through Sunday) will have an on and off time.

Example: Monday ON: 22:30, Tuesday OFF: 6:45. If you wish to skip a day and have no night setback, set the on and off times to the same time, and prior to 12:00 p.m. To keep night setback active through the entire day, set the on and off time to the same time, and after 12:00 p.m. The default times for each day will be 08:00 (OFF) and 18:00 (ON).

A7: DHW Night setback offset

Once the internal clock has been set correctly, the DHW night setback feature can be used to program a lower SH set point during various times of the week. The value of this parameter will be subtracted from the normal set point to determine the set point used during night setback. This parameter can be changed by the user or installer by accessing parameter A7. The temperature range for this parameter is 0°F to 90°F (50°C). The default value is 0°F.

A8: DHW Night setback times

If parameter A7 is set to anything other than 0°F, the DHW night setback feature becomes active. This will require start and stop times to be programmed for the days that reduced temperatures are required. These times can be changed by the user or the installer by accessing parameter A8. Each day of the week (Monday through Sunday) will have an on and off time. If you wish to skip a day, set the on and off times to the same time, and prior to 12:00 p.m. To keep night setback active through the entire day, set the on and off times to the same time and after 12:00 p.m.

B: Temperature settings

B6: Manual reset high limit

The SMART SYSTEM control includes an integrated manual reset high limit (MRHL) feature, based on the outlet temperature. The set point for the MRHL is adjusted using parameter B6. The temperature range of this parameter is 32°F (0°C) to 210°F (99°C) for and pool heaters, or 240°F (115°C) for boilers. The default value is 210°F (99°C) for boilers, or 200°F (93°C) for pool heaters.

B7: Auto reset high limit

The SMART SYSTEM control also includes an integrated auto reset high limit (ARHL) feature, based on outlet temperature. The ARHL set point is fixed at 185°F (85°C) for pool heaters. For boilers, the temperature range of this parameter is 32°F (0°C) to 235°F (113°C). The default value is 200°F (93°C).

E: DHW settings

E1: DHW tank set point

When a temperature sensor is installed in the DHW tank, the DHW tank set point sets the target temperature of the water in the tank. The user or installer can adjust this set point by accessing parameter E1. The temperature range of this parameter is 60°F (15°C) to 190°F (88°C). The default value is 120°F (49°C).

E2: DHW boiler set point

When an indirect DHW call for heat becomes active, the control will use the DHW boiler set point to determine the firing rate of the unit based on the actual outlet water temperature. This parameter can be changed by the installer by accessing parameter E2. The temperature range of this parameter is 32°F (0°C) to 261°F (127°C). The default value is 180°F (82°C).

E3: Minimum tank set point

The minimum allowable tank set point can be adjusted using parameter E3. The temperature range of this parameter is 60°F (16°C) to the value of parameter E4. The default value is 60°F (16°C).

E4: Maximum tank set point

The maximum allowable tank set point can be adjusted using parameter E4. The temperature range of this parameter is 60°F (16°C) to the value of parameter E3 to 190°F (88°C). The default temperature is 190°F (88°C).

4 SMART SYSTEM control module

F: Outdoor air reset

F5: Outdoor air shutdown

When the outdoor temperature rises above this point, the control will block all SH demands (DHW demands will still be active). This parameter can be changed by the user or the installer by accessing parameter **F5**. The temperature range of this parameter is 32°F (0°C) to 122°F (50°C). The default value is 80°F (27°C).

F6: Outdoor air shutdown differential

The outdoor air shutdown differential parameter is the number of degrees below parameter F5 the outdoor air temperature must go before the unit will respond to a SH demand. This parameter can be changed by the user or the installer by accessing parameter **F6**. The temperature range of this parameter is 0°F (0°C) to 90°F (50°C). The default value is 10°F (5°C).

F8: Boost temperature

If a SH demand lasts longer than the programmed time delay setting (F9) and there have been no DHW demands, the control will increase the SH set point by the amount in this parameter. If the SH demand continues through another time period, the set point will be increased again. This will continue until either the SH demand ends, a maximum of 20 increases has occurred, or the maximum set point has been reached. Once the SH demand has been satisfied the set point will revert back to its calculated setting. The boost temperature can be changed by the installer by accessing parameter **F8**. The temperature range of this parameter is 0°F (0°C) to 45°F (25°C). The default value is 0°F (0°C). This feature will be active if this parameter is set to anything other than 0°F (0°C).

F9: Boost time

The boost time parameter sets the amount of time that must elapse with a SH demand before the water temperature set point will be increased. This parameter can be changed by the installer by accessing parameter **F9**. The time range for this parameter is 1 minute to 250 minutes. The default value is 20 minutes.

G: Anti-cycling

G3: Ramp delay enable

When the ramp delay on/off parameter is active, the ramp delay limits the boiler firing rate when a SH cycle has started. There are six (6) limiting steps used to limit temperature overshoot and short cycles, reference the *Copper-fin II Service Manual*. This feature can be turned on or off depending on the installation. This parameter can be changed by the installer by accessing parameter **G3**. The control range of this parameter is 0 = Off, 1 = Ramp Up Only, and 2 = Ramp Up and Ramp Down. The default value is 0.

G4: Ramp delay settings

When ramp delay is active, there are up to six (6) limiting steps, as described above in *Ramp Delay On/Off*. Each step has its own time period and modulation limit. The installer can adjust these settings by accessing parameter **G4**. The settings for each step are displayed as follows:

G4 Ramp n
mm minutes ppp.p%

Where n is the number of the step, mm is the length of time in that step, and ppp.p is the maximum firing rate allowed during that step. Upon selecting this parameter, the ramp number n will be flashing. Use the UP and DOWN keys to select the step you wish to adjust. Use the NEXT and PREVIOUS keys to select the setting you wish to adjust. Use the UP and DOWN keys to adjust the value of each setting. NOTE THAT THE FIRING RATE LIMIT IN STEP 6 WILL APPLY THROUGHOUT THE ENTIRE CALL FOR HEAT. If 100% rate is required, the rate limit in step 6 must be 100%. The default values are 2 minutes at 50% for step 1, 1 minute at 80% for step 2, and 1 minute at 100% for steps 3 through 6.

I: Cascade

I2: Max. outlet set point

When the system supply sensor is connected, or the system supply temperature is provided through ModBus, this parameter determines the set point used by the individual boilers in a Cascade. When a boiler is commanded to fire by the Leader boiler, it will attempt to achieve this temperature at its outlet. The Leader boiler will limit the modulation of the last boiler to fire in order to hold the temperature at the system supply sensor to the user set point. If any of the boiler outlet temperatures reach the max. cascade set point, the boiler will then modulate down on its own in order to keep its outlet temperature within the max. cascade set point. Therefore, this parameter can be used to limit the outlet temperatures of all the boilers in a Cascade. Note that this parameter does not apply when the boiler is heating an indirect DHW tank. This parameter is adjustable by the installer by accessing parameter **I2**. The temperature range for this parameter is 32°F (0°C) - 261°F (127°C). The default max. cascade set point is 185°F (85°C).

4 SMART SYSTEM control module *(continued)*

Status display screens

Status Display Screens		
By using the Previous/Next (◀, ▶) arrow keys on the SMART SYSTEM display panel, you can navigate through the 11 display screens. Each screen will contain two (2) viewable items. The following is a description of the individual items and what they can display:		
Screen #	Display Shows	Description
Screen #1 Line 1	HTR: OFF	The unit has been turned OFF by the Enter/Reset button on the SMART SYSTEM display panel.
	HTR: STAND-BY	The unit has not received a call for heat from a remote thermostat nor has it received a call for heat from a DHW thermostat.
	HTR: SETPOINT MET	The unit has met the water temperature set point, but is still receiving a call for heat from either a remote thermostat, a DHW thermostat, or a BMS.
	HTR: PRE-PURGE	The unit has initiated the pre-purge upon a call for heat.
	HTR: IGNITER * ON	The unit has begun the heatup time prior to the trial for ignition. Display will show IGNITOR A or IGNITOR B depending on which stage has priority.
	HTR: RUN STG **** Or HTR: DHW STG ****	The unit has fired and is running at the displayed number of stages (1,2,3,4)
	HTR: POST-PURGE	The call for heat has been satisfied and the unit runs the fan for an additional post-purge period to clear the combustion chamber and vent system of residual flue products.
	HTR: SERVICE MODE	The unit has been placed in a temporary mode that will allow the unit to fire for the purpose of combustion analysis.
Screen #1 Line 2	OUT: ***F (***)	When the outlet sensor has been selected as the control sensor (default), the control will display the outlet temperature as well as the set point in parenthesis.
	OUT: ***F	If the outlet sensor has not been selected as the control sensor or a system supply sensor is connected, only the outlet temperature will be displayed.
	OUT: OPEN	The control does not detect the outlet sensor.
	OUT: SHORTED	The outlet sensor wires or the sensor itself has become shorted.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #2.		

4 SMART SYSTEM control module

Status Display Screens (cont'd)

By using the Previous/Next (◀, ▶) arrow keys on the SMART SYSTEM display panel, you can navigate through the 11 display screens. Each screen will contain two (2) viewable items. The following is a description of the individual items and what they can display:

Screen #	Display shows:	Description
Screen #2 Line 1	INLET: ***F (***)	When the inlet sensor has been selected as the control sensor, the control will display the inlet temperature as well as the set point in parenthesis.
	INLET: ***F	If the inlet sensor has not been selected as the control sensor or a system return sensor is connected, only the inlet temperature will be displayed.
	INLET: OPEN	The control does not detect the inlet sensor.
	INLET: SHORTED	The inlet sensor wires or the sensor itself has become shorted.
Screen #2 Line 2	RISE: ***F	The difference between the inlet temperature and the outlet temperature is displayed.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #3.		
Screen #3 Line 1	SYSSUP: ***F (***)	When the system supply sensor has been selected as the control sensor, the control will display the system supply temperature as well as the set point in parenthesis.
	SYSSUP: ***F	If the system supply sensor has not been selected as the control sensor, only the system supply temperature will be displayed.
	SYSSUP: OPEN	The control does not detect the system supply sensor.
	SYSSUP: SHORTED	The system supply sensor wires or the sensor itself has become shorted.
Screen #3 Line 2	SYSRTN: ***F (***)	When the system return sensor has been selected as the control sensor, the control will display the system return temperature as well as the set point in parenthesis.
	SYSRTN: ***F	If the system return sensor has not been selected as the control sensor, only the system return temperature will be displayed.
	SYSRTN: OPEN	The control does not detect the system return sensor.
	SYSRTN: SHORTED	The system return sensor wires or the sensor itself has become shorted.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #4.		
Screen #4 Line 1	OUTDOOR: ***F	The control will display the outdoor air temperature as sensed by the outdoor air sensor.
	OUTDOOR: OPEN	The control does not detect the outdoor air sensor.
	OUTDOOR: SHORTED	The outdoor air sensor wires or the sensor itself has become shorted.
Screen #4 Line 2	TANK: ***F	The control will display the tank temperature as sensed by the tank sensor.
	TANK: OPEN	The control does not detect the tank sensor.
	TANK: SHORTED	The tank sensor wires or the sensor itself has become shorted.

4 SMART SYSTEM control module *(continued)*

Status Display Screens <i>(cont'd)</i>		
Screen	Display shows:	Description
By using the Previous/Next (◀, ▶) arrow keys on the SMART SYSTEM display panel, you can navigate through the 11 display screens. Each screen will contain two (2) viewable items. The following is a description of the individual items and what they can display:		
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #5.		
Screen #5 Line 1	0 – 10V BMS: **. *V	The control displays the BMS voltage input from 0 to 10 volts.
Screen #5 Line 2	STG DEMAND: ****	The control displays the number of stages being called by the control.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #6.		
Screen #6 Line 1	FAN SPEED: ***	The control will display either OFF, LOW, or HIGH depending upon fan speed requirements of number of stages firing.
Screen #6 Line 2	0 – 10V RATE: **. *V	The control will display 0 to 10 volts based upon the number of stages firing.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #7.		
Screen #7 Line 1	SH CFH: ***	The control will display either ON or OFF based upon a demand (call for heat) for space heating.
Screen #7 Line 2	WHR CFH: ***	The control will display either ON or OFF based upon a demand (call for heat) for DHW (domestic hot water).
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #8.		
Screen #8 Line 1	SYS PUMP: ***	The control will display either ON or OFF based upon system pump requirements upon demand for space heating.
Screen #8 Line 2	SYSPUMPSPD: **. *V	The control will display the 0 – 10V input voltage from the system pump based upon system pump speed.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #9.		
Screen #9 Line 1	UNIT PUMP: ***	The control will display either ON or OFF based upon unit pump requirements upon demand for space heating.
	UNIT PUMP: DELAY	The control will display delay in unit pump operation after the space heating requirements have been satisfied.
Screen #9 Line 2	DHW PUMP: ***	The control will display either ON or OFF based upon unit pump requirements upon demand for DHW.
	DHW PUMP: DELAY	The control will display delay in unit pump operation after the DHW requirements have been satisfied.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #10.		
Screen #10 Line 1	FLM SIG – A: **. * μA	The control displays the igniter flame signal of igniter A in microamps.
Screen #10 Line 2	FLM SIG – B: **. * μA	The control displays the igniter flame signal of igniter B in microamps.
Press the Next ▶ arrow key on the SMART SYSTEM display to access Screen #11.		
Screen #11 Line 1	IGN * AMPS: *. * A	The control displays the current of either igniter A or B.
Screen #11 Line 2	MIX VAL POS: ** %	The control displays the mixing valve percentage open to the system.



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